

Shp 25/06 - for Alex Shaw

Work Order ID 121316

\*121316\*

June-24-14 10:22:26 AM

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Item ID: D3875-1L02

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Floor Protector, Passenger (Black)

Start Date: 6/24/14 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 6/25/14 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*  
Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3875	C Sh

100		0.00							DAS 07 9-89
*100*									
HandThermo	Memo	0.00							
Hand Finishing Thermoforming	1-Cut Sheet to required Blank size								14/06/25

105		0.00							DAS 07 9-89
*105*	Dry Material								
HandThermo	Memo	0.00							
Hand Finishing Thermoforming	Dry Sheet as per QSI022 POLYCARBONATE								14/06/25
	Temp: 245 deg. F								
	Time IN: 5:00 PM								
	Time OUT: 6:00 AM								
	Per.....								

JUN 25 2014



# Work Order ID 121316

June-24-14 10:22:26 AM

**\*121316\***

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Item ID: D3875-1L02 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Floor Protector, Passenger (Black)  
Start Date: 6/24/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
Required Date: 6/25/14 Req'd Qty: 1.00 **\*1\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 <b>*160*</b> QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00 DAS 27 9-89 14/6/25				1			
170 <b>*170*</b> Packaging Packaging	Identify as per dwg & Stock Location: <u>show Alex &gt; Nigel</u>  Memo	0.00 0.00						u 14/06/25	
180 <b>*180*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00						ML5 14-06-26	

05680 June

u 14 06 25

# Picklist Print

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Work Order ID: 121316

\*121316\*

Parent Item: D3875-1L02

\*D3875-1L02\*

Parent Item Name: Floor Protector, Passenger (Black)

Start Date: 6/24/14

Required Date: 6/25/14

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MLEXS.125-F6006-02

Purchased

No

sf

2,426.000

10

DAS  
07  
9-89

\*MI FXS 125-F6006-02\*

GE PLASTICS LEXAN SHEET(BLACK)

\*\*

Location

Loc Qty

Loc Code

waterjet

2426

m128887

2426

10 sq ft.

14/26/25

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 121316
<b>Description:</b> Floor Protector		<b>Part Number:</b> D3875-1
<b>Inspection Dwg:</b> D3875	<b>Rev:</b> B C 01	<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

#### THERMOFORMING SECTION

Description	Accept	Reject	Method of Inspection	Comments
Inside Radii less than <u>N/A</u>				
Shape Definition	✓			
Texture Retention	✓			
Material imperfections such as bumps, cracks, voids, scratching	✓			

Measured by: **DAS**  
**07**  
**9-89**

Date: 14/06/25

#### TRIMMING SECTION

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.050	Min	0.072"	✓		CAL TH-DT	
0.080	Min	0.105"	✓		CAL TH-DT	
45.0	+/-0.100	45.0"	✓		TAPE TH-05	
22.3 <del>21.0</del>	+/-0.100	22.25"	✓		TAPE TH-05	
1.4	+/-0.100	1.44"	✓		Uen TH-01	

Measured by: **DAS**  
**07**  
**9-89** **DAS**

Date: 14/06/25

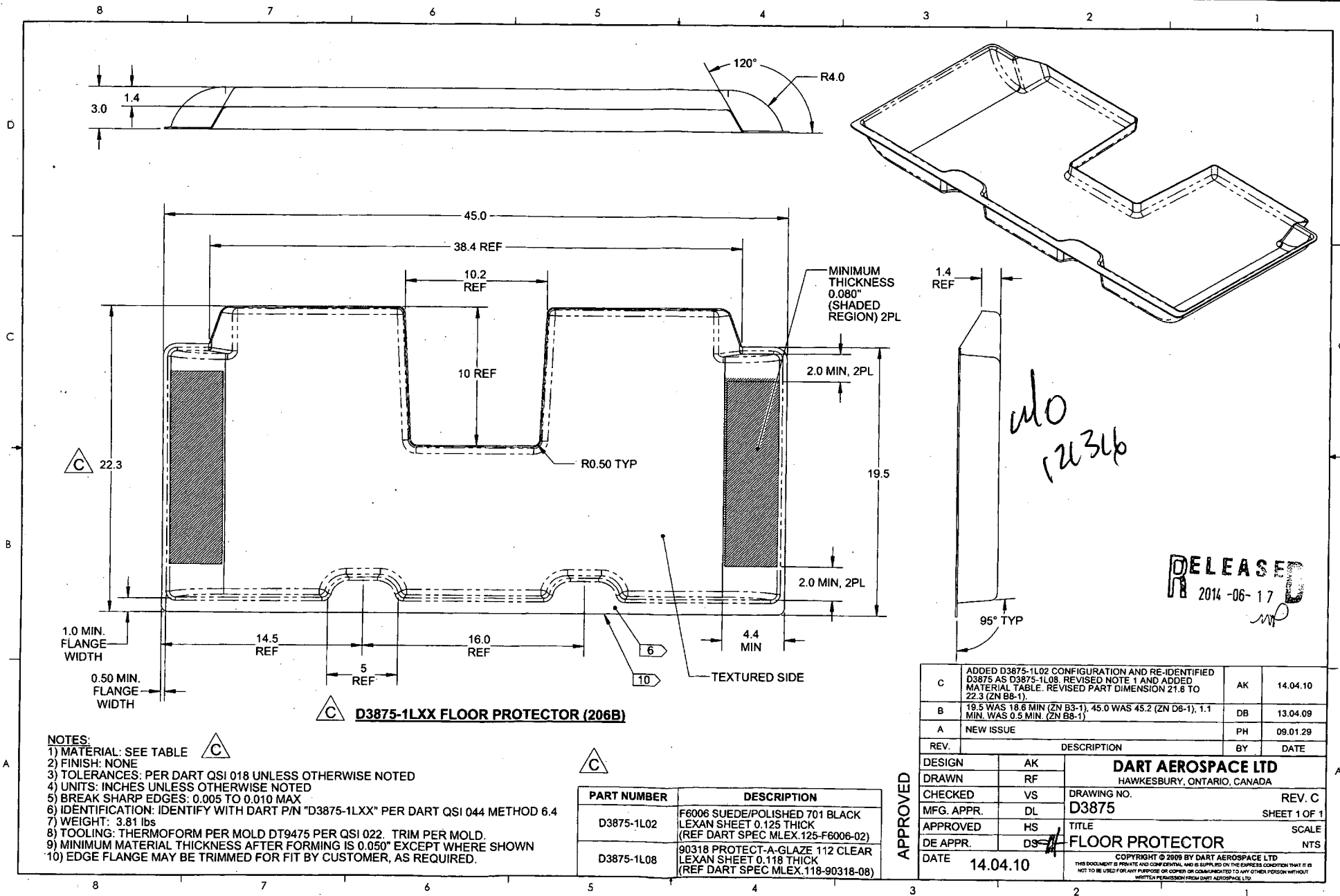
Audited by: **27**  
**9-89**

Date: 14/06/25

Preliminary Approval:

Date:

Rev	Date	Change	Revised by	Approved
A	09.09.15	New Issue	KJ	
B	13.05.08	Dimensions updated per Dwg Rev B	KJ	
C	14.03.31	Dimension revised	KJ	AA





P/N: D3875-1402

W/O: B121316

DWG: C

INSP: DAS 27 JUN 25 2014  
8-89